



# SAFETY DATA SHEET

Flokool XX Cutting Oil

## Section 1. Identification

**GHS product identifier** : Flokool XX Cutting Oil

**Other means of identification** : Not available.

**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Petroleum lubricating oil

**Area of application** : Industrial applications.

**Supplier/Manufacturer** : LUBRIPLATE® Lubricants Co.  
129 Lockwood St.  
Newark, NJ 07105  
Telephone no.: 1-973-589-9150

**e-mail address of person responsible for this SDS** : SDS@lubriplate.com

**Emergency telephone number (with hours of operation)** : CHEM-TEL 1-800-255-3924 (24 hour)

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : SKIN IRRITATION - Category 2  
EYE IRRITATION - Category 2A  
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 68.4%

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : Causes serious eye irritation.  
Causes skin irritation.

### Precautionary statements

**Prevention** : Wear protective gloves. Wear eye or face protection. Wash hands thoroughly after handling.

**Date of issue/Date of revision** : 04/27/2015 **Date of previous issue** : No previous validation **Version** : 1 1/13

## Section 2. Hazards identification

<b>Response</b>	: IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
<b>Storage</b>	: Not applicable.
<b>Disposal</b>	: Not applicable.
<b>Supplemental label elements</b>	: Avoid contact with skin and clothing. Wash thoroughly after handling.
<b>Hazards not otherwise classified</b>	: Defatting to the skin. Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

<b>Substance/mixture</b>	: Mixture
<b>Other means of identification</b>	: Not available.

### CAS number/other identifiers

<b>CAS number</b>	: Not applicable.
<b>Product code</b>	: Not available.

Ingredient name	Other names	%	CAS number
Distillates (petroleum), hydrotreated light paraffinic	Distillates (petroleum), hydrotreated light paraffinic	60-100	64742-55-8
Distillates (petroleum), hydrotreated heavy paraffinic	Distillates (petroleum), hydrotreated heavy paraffinic	60-100	64742-54-7
Olive oil	Olive oil	5-10	8001-25-0
Peanut oil	Peanut oil	5-10	8002-03-7
Soybean oil	Soybean oil	5-10	8001-22-7
Linseed oil	Linseed oil	5-10	8001-26-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.**

## Section 4. First aid measures

### Description of necessary first aid measures

<b>Eye contact</b>	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
<b>Inhalation</b>	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

## Section 4. First aid measures

- Skin contact** : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.  
  
In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.
- Unsuitable extinguishing media** : Do not use water jet.

## Section 5. Fire-fighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
sulfur oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
Distillates (petroleum), hydrotreated light paraffinic	<p><b>ACGIH TLV (United States, 4/2014).</b> TWA: 5 mg/m<sup>3</sup> 8 hours. Form: Inhalable fraction</p> <p><b>NIOSH REL (United States, 10/2013).</b> TWA: 5 mg/m<sup>3</sup> 10 hours. Form: Mist STEL: 10 mg/m<sup>3</sup> 15 minutes. Form: Mist</p> <p><b>OSHA PEL (United States, 2/2013).</b> TWA: 5 mg/m<sup>3</sup> 8 hours.</p>
Distillates (petroleum), hydrotreated heavy paraffinic	<p><b>ACGIH TLV (United States, 4/2014).</b> TWA: 5 mg/m<sup>3</sup> 8 hours. Form: Inhalable fraction</p> <p><b>NIOSH REL (United States, 10/2013).</b> TWA: 5 mg/m<sup>3</sup> 10 hours. Form: Mist STEL: 10 mg/m<sup>3</sup> 15 minutes. Form: Mist</p> <p><b>OSHA PEL (United States, 2/2013).</b> TWA: 5 mg/m<sup>3</sup> 8 hours.</p>
Soybean oil	<p><b>OSHA PEL (United States).</b> TWA: 5 mg/m<sup>3</sup> 8 hours. Form: Respirable fraction</p> <p>TWA: 15 mg/m<sup>3</sup> 8 hours. Form: Total dust</p>
Linseed oil	<p><b>OSHA PEL (United States).</b> TWA: 5 mg/m<sup>3</sup> 8 hours. Form: Respirable fraction</p> <p>TWA: 15 mg/m<sup>3</sup> 8 hours. Form: Total dust</p>

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

## Section 8. Exposure controls/personal protection

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

**Physical state** : Liquid. [Transparent / Oily liquid.]

**Color** : Black.

**Odor** : Fatty.

**Odor threshold** : Not available.

**pH** : Not available.

**Melting point** : Not available.

**Boiling point** : >288°C (>550.4°F)

**Flash point** : Open cup: 177°C (350.6°F)

**Evaporation rate** : <0.01 (butyl acetate = 1)

**Flammability (solid, gas)** : Not applicable.

**Lower and upper explosive (flammable) limits** : Not available.

**Vapor pressure** : <0.0013 kPa (<0.01 mm Hg) [room temperature]

**Date of issue/Date of revision** : 04/27/2015 **Date of previous issue** : No previous validation **Version** : 1 6/13

## Section 9. Physical and chemical properties

<b>Vapor density</b>	: >5 [Air = 1]
<b>Relative density</b>	: 0.92 [Water = 1]
<b>Solubility</b>	: Very slightly soluble in the following materials: hot water. Insoluble in the following materials: cold water.
<b>Solubility in water</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: 182°C (359.6°F)
<b>Decomposition temperature</b>	: Not available.
<b>SADT</b>	: Not available.
<b>Viscosity</b>	: Kinematic (40°C (104°F)): 0.31 cm <sup>2</sup> /s (31 cSt)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.  Under normal conditions of storage and use, hazardous polymerization will not occur.
<b>Conditions to avoid</b>	: Keep away from heat, sparks and flame. Keep away from all sources of ignition.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Not available.

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Olive oil	Skin - Moderate irritant	Guinea pig	-	48 hours 100 milligrams	-
Peanut oil	Skin - Moderate irritant	Guinea pig	-	24 hours 100 milligrams	-
	Skin - Mild irritant	Rat	-	24 hours 100 milligrams	-

#### Sensitization

Not available.

#### Mutagenicity

Not available.

## Section 11. Toxicological information

### Carcinogenicity

Not available.

**Conclusion/Summary** : The mineral oils in the product contain < 3% DMSO extract (IP 346).

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Name	Result
Distillates (petroleum), hydrotreated light paraffinic	ASPIRATION HAZARD - Category 1
Distillates (petroleum), hydrotreated heavy paraffinic	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral, Dermal, Inhalation.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. Defatting to the skin.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness  
**Inhalation** : No specific data.  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
 dryness  
 cracking  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure



## Section 11. Toxicological information

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

**Developmental effects** : No known significant effects or critical hazards.

**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

Not available.

### Persistence and degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Distillates (petroleum), hydrotreated light paraffinic	>2	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	<b>DOT Classification</b>	<b>IMDG</b>	<b>IATA</b>
<b>UN number</b>	Not regulated.	Not regulated.	Not regulated.
<b>UN proper shipping name</b>	-	-	-
<b>Transport hazard class(es)</b>	-	-	-
<b>Packing group</b>	-	-	-
<b>Environmental hazards</b>	No.	No.	No.
<b>Additional information</b>	-	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **United States inventory (TSCA 8b):** All components are listed or exempted.

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

## Section 15. Regulatory information

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Immediate (acute) health hazard

#### Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Distillates (petroleum), hydrotreated light paraffinic	60-100	No.	No.	No.	Yes.	No.
Distillates (petroleum), hydrotreated heavy paraffinic	60-100	No.	No.	No.	Yes.	No.
Olive oil	5-10	No.	No.	No.	Yes.	No.
Peanut oil	5-10	No.	No.	No.	Yes.	No.
Soybean oil	5-10	No.	No.	No.	Yes.	No.
Linseed oil	5-10	No.	No.	No.	Yes.	No.

### SARA 313

Not applicable.

### State regulations

**Massachusetts** : The following components are listed: MINERAL OIL, PETROLEUM DISTILLATES, HYDROTREATED LIGHT PARAFFINIC

**New York** : None of the components are listed.

**New Jersey** : The following components are listed: MINERAL OIL (HIGHLY REFINED); OIL MIST, MINERAL; MINERAL OIL (HIGHLY REFINED); OIL MIST, MINERAL

**Pennsylvania** : The following components are listed: PEANUT OIL; COTTONSEED OIL; CORN OIL; SOYBEAN OIL; LINSEED OIL

### California Prop. 65

None of the components are listed.

**Chemical Weapons Convention List Schedule III Chemicals** : Not listed

## Section 16. Other information

### Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

<b>Date of issue/Date of revision</b>	: 04/27/2015
<b>Date of previous issue</b>	: No previous validation
<b>Version</b>	: 1
<b>Prepared by</b>	: IHS
<b>Key to abbreviations</b>	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
<b>References</b>	: HCS (U.S.A.)- Hazard Communication Standard International transport regulations

Indicates information that has changed from previously issued version.

### Notice to reader

## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.