



# FISKE BROTHERS REFINING COMPANY

NEWARK, NEW JERSEY 07105 • TOLEDO, OHIO 43605

## FISKE'S 4050 CUTTING OIL

**4050 Cutting Oil** is a lard, sulfurized, mineral cutting oil possessing exceptional lubricating properties. It is highly recommended for automatic screw machines and turret lathes.

**4050 Cutting Oil** offers the advantages of greater production, lowered cost, prolonged tool life and better finish. It lubricates at the cutting edge protecting both the tool and the material and ensures a smooth finish on the work.

**4050 Cutting Oil** permits closer observation of the work which is a definite aid in production.

**METALS:** Stainless steels, tool steels, high speed steels, monel, etc. Not recommended for copper, brass or bronze.

**OPERATIONS:** Automatic screw machines, turret lathes, threading, milling, boring, drilling, reaming, etc.

### TYPICAL CHARACTERISTICS:

Viscosity @ 100°F., SUS/cSt	285/61
Flash Point °F./°C.	350/177
Fire Point °F. /°C.	375/190
API Gravity	25.7
Sulfur	Yes
Active Sulfur	Yes
Chlorine	Yes
Fatty Material	Yes
Color	Dark Brown

**4050 Cutting Oil** is available in the following:

<u>Packaging Available</u>	<u>Part Number</u>
Ctn. 4/1 gallon jugs	F0586-056
5 gallon pail	F0586-060
55 gallon drum	F0586-062