



ISO-9001 Registered Quality System.
ISO-21469 Compliant.

Sales, Service & Distribution Center

Newark, NJ 07105
Phone: 973-589-9150 Fax: 973-589-4432

Manufacturing, Sales, Service & Distribution Center

Toledo, OH 43605
Phone: 419-691-2491 Fax: 419-693-3806

Sales and Tech Service Support

Phone: 1-800-733-4755

PRODUCT DATA

FISKE'S 377 CUTTING OIL

DESCRIPTION

FISKE'S 377 CUTTING OIL was developed in cooperation with leading manufacturers of electronic tubes for radio, television and x-ray equipment. FISKE'S 377 CUTTING OIL has been recommended by many manufacturers to be used on any work connected with electronic tube cutting. FISKE'S 377 CUTTING OIL has been listed on the General Electric Atomic approval list.

ADVANTAGES

FISKE'S 377 CUTTING OIL is a very clear colored oil and is free from any sulfur, chlorine, or sediment which is absolutely a requisite of tube manufactures on cutting operations of electronic tubes. It is light bodied and has extreme pressure features giving excellent cooling and cutting qualities necessary to provide good tool life and a fine finish.

APPLICATIONS

FISKE'S 377 CUTTING OIL has also been used in automatic chuckers, machining titanium, aluminum, etc. primarily for the electronic industry.

Typical Test Data

PROPERTY	TEST METHOD	TYPICAL RESULTS*
Viscosity @ 100°F	ASTM D-445	100 SUS / 21 cSt
Flash Point	ASTM D-92	350°F/177°C
Fire Point	ASTM D-92	375°F/190°C
API Gravity	ASTM D-287	31.3
Sulfur		No
Active Sulfur		No
Chlorine		No
Fatty Material		No
Color		0.0

PACKAGING AVAILABLE

55 Gallon Drum
(20 Drum Minimum Order)

Part No.

F0580-062