



ISO-9001 Registered Quality System.  
ISO-21469 Compliant.

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## PRODUCT DATA

# LUBRIPLATE No. 405 CUTTING OIL

## HEAVY-DUTY DARK CUTTING OIL

### DESCRIPTION

The unusually high extreme pressure content of this active sulfur product provides optimum results in prolonged tool life, improved finish, more accurate cuts, greater production, and reduced labor cost.

### ADVANTAGES

It is an outstanding dark pipe threading oil.

### APPLICATIONS

LUBRIPLATE No. 405 Cutting Oil is especially recommended for use on low or high carbon steels, alloys and stainless steels where difficult conditions of service are encountered.

Not recommended for brass, bronze, copper or aluminum.



### Typical Test Data

PROPERTY	TEST METHOD	TYPICAL RESULTS*
Viscosity: SUS/cSt @ 100°F	ASTM D-2161/ D-445	225/48
Flash Point	ASTM D-92	380°F/193°C
Fire Point	ASTM D-92	400°F/204°C
API Gravity	ASTM D-287	25.7
Sulfur		Yes
Active Sulfur		Yes
Chlorine		Yes
Fatty Material		Yes
Color	Visual	Dark Brown

### PACKAGING AVAILABLE

### Part No.

Carton 4/1 Gallon Jugs

L0587-057

5 Gallon Pail

L0587-060

55 Gallon Drum

L0587-062