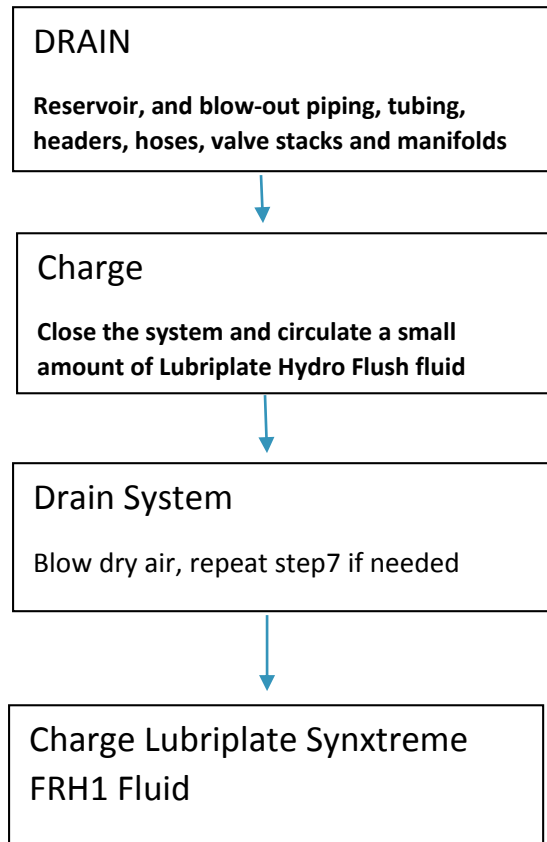




CONVERTING HYDRAULIC SYSTEMS FROM OTHER FLUIDS TO SYNXTREME FRH1-46 FLUIDS

- 1) Completely drain and clean the reservoir, while the old fluid is warm.
- 2) Drain and blow-out piping, tubing, headers, hoses, valve stacks and manifolds with clean dry air.
- 3) Drain pumps, accumulators, hydraulic motors and cylinders to insure removal of all fluids.
- 4) Dismantle, wash and clean strainers.
- 5) Drain & clean filter housings. Determine filter element compatibility with the Synxtreme FRH1-46 fluid and replace or clean as necessary.
- 6) Thoroughly drain and clean coolers.
- 7) Close the system and circulate a small amount of Lubriplate Hydro Flush fluid at low pressure.
- 8) Thoroughly drain the system and if possible run crackle test. If test estimates higher than .05-.10% moisture, then repeat step 7.
- 9) Thoroughly drain system (repeating Steps 1-6 above) and refill promptly with new Synxtreme FRH1-46 fluid.
- 10) After system is in operation, inspect carefully for leakage during the next two to three weeks.



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