



ISO-9001 Registered Quality System.
ISO-21469 Compliant.

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PRODUCT DATA

LUBRIPLATE FLOKOOOL XX DARK CUTTING OIL

DESCRIPTION

LUBRIPLATE FloKool XX Dark Cutting Oil is a premium, heavy-duty cutting oil of the sulfur saponifiable type. LUBRIPLATE FloKool XX Dark Cutting Oil is medium in viscosity, possesses the proper type and percentage of anti-weld properties.

ADVANTAGES

LUBRIPLATE FloKool XX Dark Cutting Oil has been used very successfully on internal as well as external broaching. When encountering stringy metal during a broaching operation, the addition of 10% to 15% of FISKE's Cloroil Concentrate to LUBRIPLATE FloKool XX Dark will improve the broaching operation.

APPLICATIONS

LUBRIPLATE FloKool XX Dark Cutting Oil is highly recommended for all types of high-speed work, thread cutting, tapping and broaching and also recommended for automatic screw machines and turret lathes. It appears transparent on the work piece.

LUBRIPLATE FloKool XX Dark Cutting Oil is recommended for ferrous metals inclusive of aluminum. Not recommended for brass, bronze or copper.

Typical Test Data

PROPERTY	TEST METHOD	TYPICAL RESULTS*
Viscosity: SUS/cSt @ 100°F	ASTM D-2161/ D-445	145/31
Flash Point	ASTM D-92	340°F/171°C
Fire Point	ASTM D-92	360°F/182°C
API Gravity	ASTM D-287	21.3
Sulfur		Yes
Active Sulfur		Yes
Chlorine		No
Fatty Material		Yes
Color	Visual	Black

PACKAGING AVAILABLE

Part No.

Carton 4/1 Gallon Jugs	L0530-057
5 Gallon Pail	L0530-060
55 Gallon Drum	L0530-062