



# FISKE BROTHERS REFINING COMPANY

NEWARK, NEW JERSEY 07105 • TOLEDO, OHIO 43605

## FISKE'S STAMPING OIL 7

**Description:** Colorless, odorless, low viscosity organic lubricating fluid.

**Uses:** A light duty stamping and forming oil that will largely evaporate after use, usually eliminating the need for a subsequent cleaning operation. **Stamping Oil 7** is especially useful for stamping aluminum, galvanized steel, tinplate, copper, brass, terneplate and pre-painted steel.

### TYPICAL CHARACTERISTICS:

Viscosity @ 100°F., SUS/cSt	31/1
Flash Point °F./°C.	135/57
Fire Point °F./°C.	140/60
API Gravity	50.6
Sulfur	No
Active Sulfur	No
Chlorine	No
Fatty Material	Yes
Color	0.0

**Advantages:**

- Compounded for enhanced wetting ability
- Lubricates like mineral oil
- Non-staining to all metals
- Evaporates after use -- leaves slight oily film that is hardly noticeable
- Does not affect painted surfaces
- Safe flash point (130°F.)
- Contains no sulfur or chlorine
- Meets the FDA requirements of a material that may be used as a surface lubricant in the manufacture of metallic articles that contact food

**Application:** Spray, brush, dip, wipe-on and felt pads.

**Caution:** This product should be used with adequate ventilation and without frequent bodily contact or prolonged inhalation of vapors. Keep away from flames.

(Over)

**Stamping Oil 7** is available in the following:

**Packaging Available**

5 gallon pail  
55 gallon drum

**Part Number**

F0560-060  
F0560-062